



Roller Table Assembly Instructions



MODELS
HRT-68
HRT-70
HRT-88
HRT-90

OPERATORS MANUAL

U.S. Patent No. 4,715,488

Assembly • Operation • Parts List • Warnings • Warranty

Caution: Read all instructions carefully.

SAVE THESE INSTRUCTIONS.

Refer to them often and use them to instruct others.

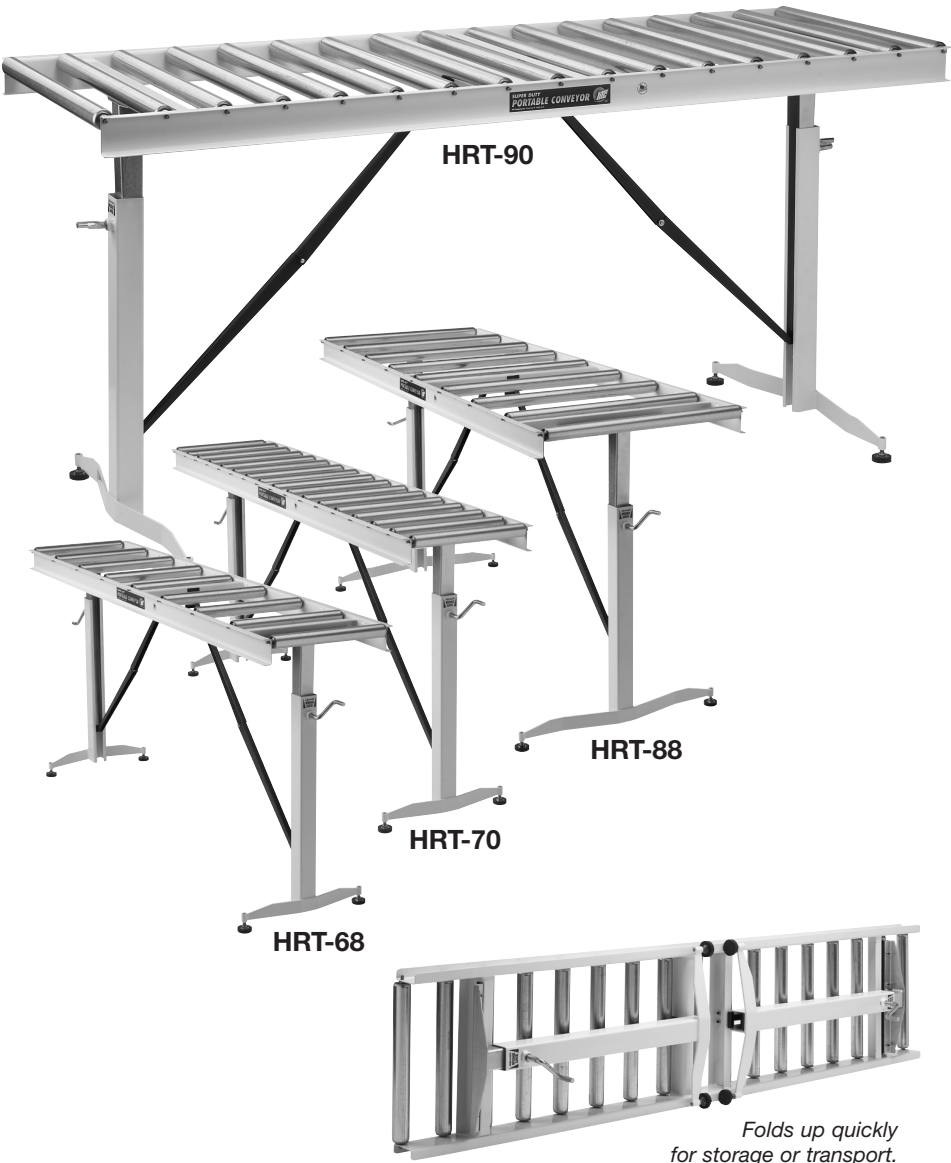
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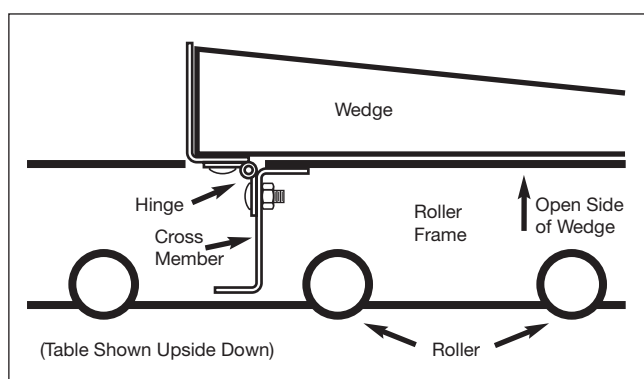
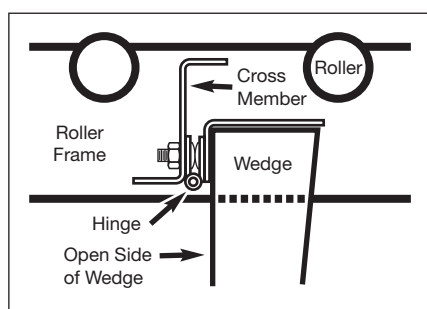
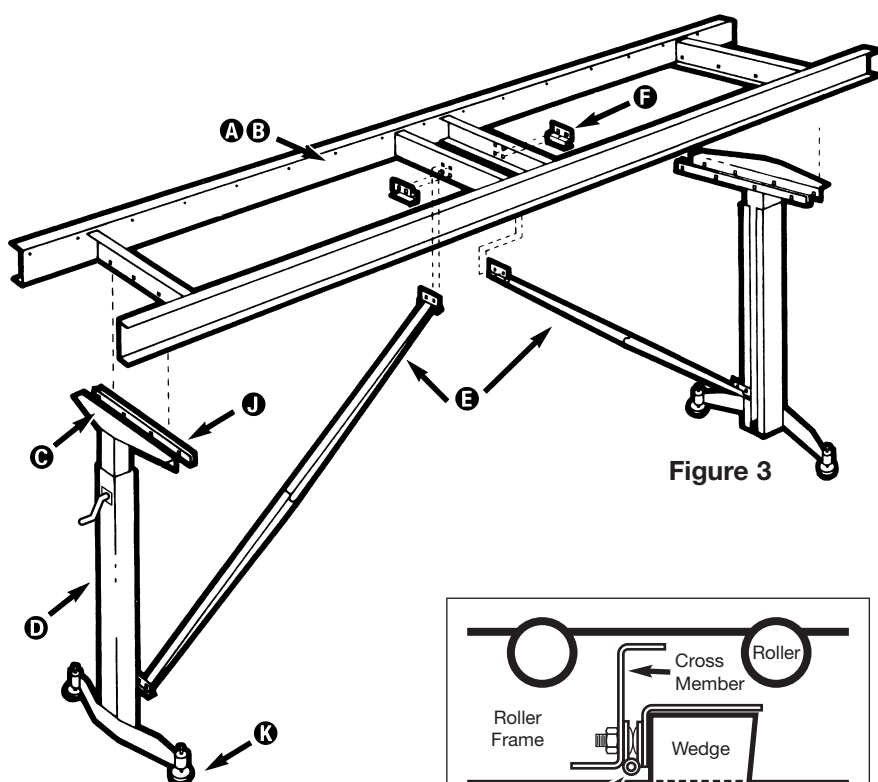
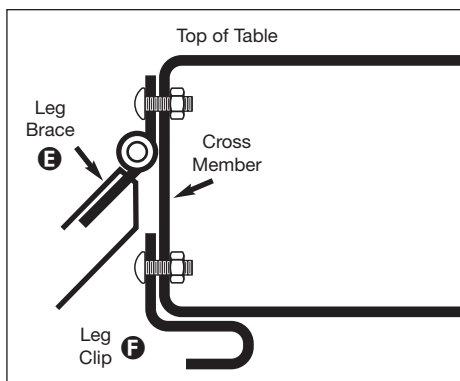
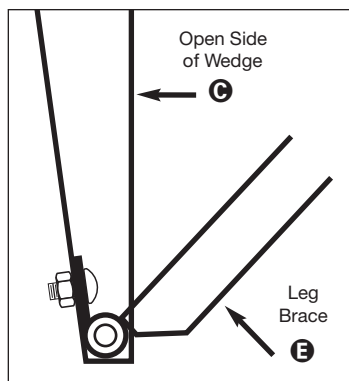
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Congratulations

You have just purchased a shop accessory that will help you work safer, quicker, and easier than ever before. Designed for a lifetime of use, HTC Products will help you do your best alone!



Roller Tables			
Model	Width	Length	# Rollers
HRT-68	15"	66"	9
HRT-70	15"	66"	17
HRT-88	24"	66"	9
HRT-90	24"	66"	17



Safety Rules

Using power tools of any kind can be dangerous if safe operating procedures are not followed. Recognizing the hazards of each tool and using them with respect and caution will considerably limit the possibility of personal injury. However, if safety precautions are ignored, personal injury will likely result. Always use common sense – your personal safety is your responsibility.

1. Know your power tool. Read and understand the Owner's Manual and observe the warnings and instruction labels affixed to the tool.
2. Properly ground all tools.
3. Keep guards in place.
4. Remove adjusting keys and wrenches.
5. Keep work area clean and dry.
6. Keep children away.
7. Never leave running machines/tools unattended.
8. Disconnect tools from service.
9. Regularly maintain tools.
10. Use correct tools for the job.
11. Never force a tool.
12. Wear safety apparel.
13. Wear safety glasses/goggles.
14. Never stand or sit on tools.
15. Replace damaged components immediately.
16. Think Safety. Safety is a combination of operator awareness, common sense and alertness at all times.

Assembly Instructions

1. Identify all components and hardware.
2. Remove inner leg wedge **C**, and mount leg brace **E** as shown in Figure 1. The hinge pin positioning is an important assembly element. The pin must be oriented as in Figure 1 for the unit to fold correctly. The hinge mounts to the inside face on the open side of the wedge. Use (2) 10-24 x 1/2" button head bolts and (2) 10-24 keps nuts.
3. Insert inner leg wedge **C** into outer leg **D**. Open side of the wedge should face the same direction as the open side of the outer leg.
4. Place the roller frame **A/B** upside down on a level surface and mount the leg clips **F**. The clips mount in the top holes of the center cross-members as the frame is currently oriented (see Figure 2). This will put them on the bottom of the frame when the unit is in the upright position. Use (2) 10-24 x 1/2" button head bolts and (2) 10-24 keps nuts.

5. Attach loose leaf leg hinge **J** to inner leg wedge **C**. Orient so when the leg is in an upright position (as the leg would be during use) the unsecured 1/2 of the hinge hangs down. Flat side of hinge should be toward the wedge. Pin side of the hinge facing out, or away from wedge. Secure with (4) 10-24 x 1/2" button head bolts and (4) 10-24 keps nuts. Feed the bolts through the hinge first.
6. Fold the leg brace in half and lay the leg assembly onto the roller frame. Orient so the unsecured 1/2 of the hinge hangs down and inline with the holes in the roller frame cross-member. Secure the hinge to the roller frame with (4) 10-24 x 1/2" button head bolts and (4) 10-24 keps nuts. Figure 4.
7. Tip the unit onto its side and swing the legs into their vertical position. Attach the unsecured ends of the leg braces to the center cross-member of the roller frame. **DO NOT ATTEMPT TO ATTACH THESE WITH THE FRAME UPSIDE DOWN!** The leg could slam into the closed position causing an injury. Secure with (2) 10-24 x 1/2" button head bolts and (2) 10-24 keps nuts. Figure 2.
8. Install the (4) adjustable glides **K** into the threaded bosses of the legs.
9. Turn the assembled unit upright and install the rollers using the flat blade of a putty knife like a shoehorn. The spring axles will snap into place.

Warning:

Read Owners Manual carefully and be completely familiar with the correct and safe operation of each power tool before use. Failure to follow these rules may result in serious personal injury.

Parts List:

Various Style Roller Tables

Description	Part No.	HRT 68	HRT 70	HRT 88	HRT 90
A 15" Roller Frame		1	1	—	—
B 24" Roller Frame		—	—	1	1
C Wedge	5020	2	2	2	2
D Outer Leg	5021	2	2	2	2
E Brace	5022	2	2	2	2
F Leg Clip	2298	2	2	2	2
G Crank Handle	2459	2	2	2	2
H 13" Roller	2032	9	17	—	—
I 22" Roller	2440	—	—	9	17
J Hinge	2294	2	2	2	2
K Glide	G209A	4	4	4	4
#10-24 x 1/2" Button Head Bolt		28	28	28	28
#10-24 Keps Nut		28	28	28	28

Limited Lifetime Warranty

Warranty Card must be returned for validation.

Products manufactured by HTC Products, Inc. are guaranteed to be free from defects in material and workmanship under normal use and service. HTC's obligation under this Warranty shall be limited to repairing or replacing, at our option, any part of said equipment which HTC's examination shall disclose to its satisfaction to be thus defective.

All repairs and replacement parts furnished under this warranty shall be F.O.B. point of distribution, but the owner must pay the necessary freight, delivery charges and labor costs involved. Any Federal, State or Local taxes are also extra.

This is a limited lifetime warranty provided that the attached registration card is properly filled out and returned to HTC Products, Inc.

This Warranty does not apply to damages resulting from shipping, accident, misuse, abuse or alteration.

Your satisfaction is very important to us.
Please return your warranty card
with comments or suggestions.

Customer Service Department
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